

# NOT „MAKE OR BUY“ BUT „BUY AND MAKE“

▼  
WHY BETTER DESIGN **WITH A SOM**  
INSTEAD OF AN ONBOARD CPU

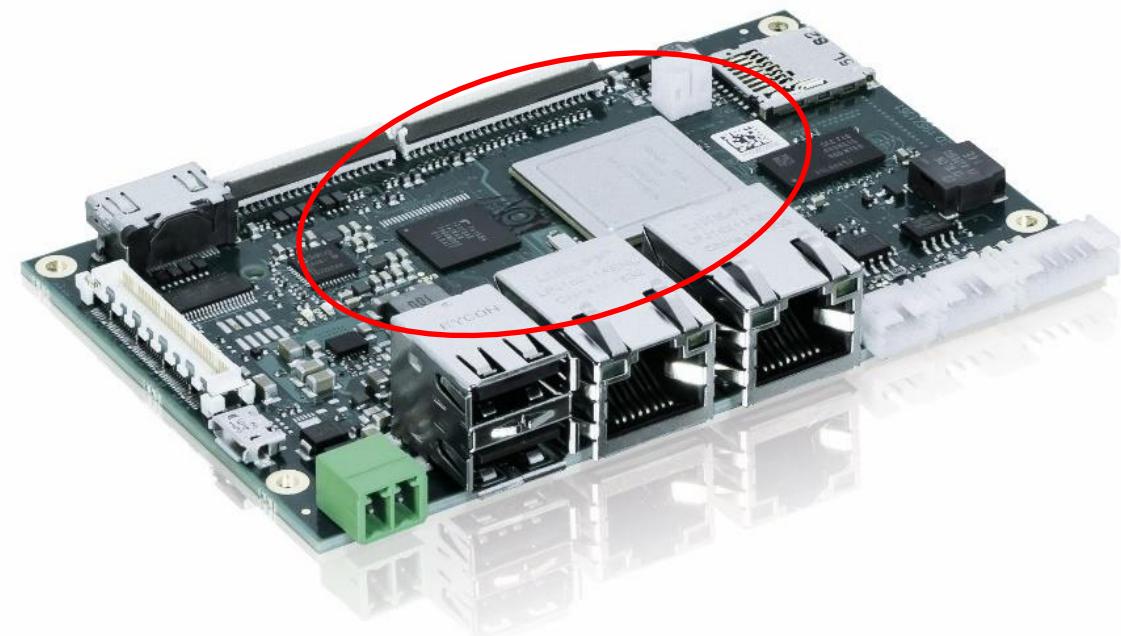
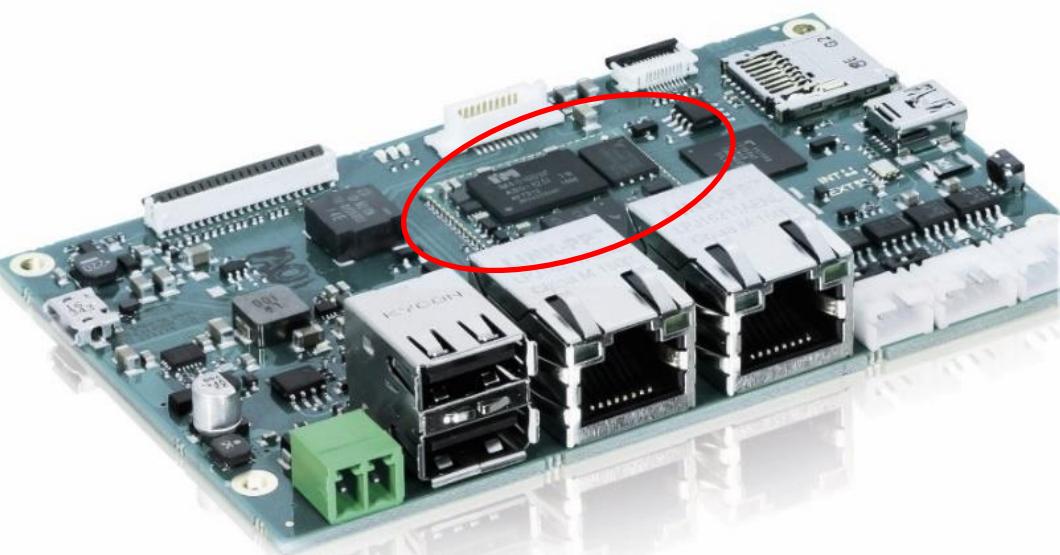
Design Automation & Embedded Systems  
Eindhoven, 08.10.2019

Holger Wußmann



# LOOKING LIKE TWINS: SOM VS. SBC

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## STRATEGIC ASPECTS

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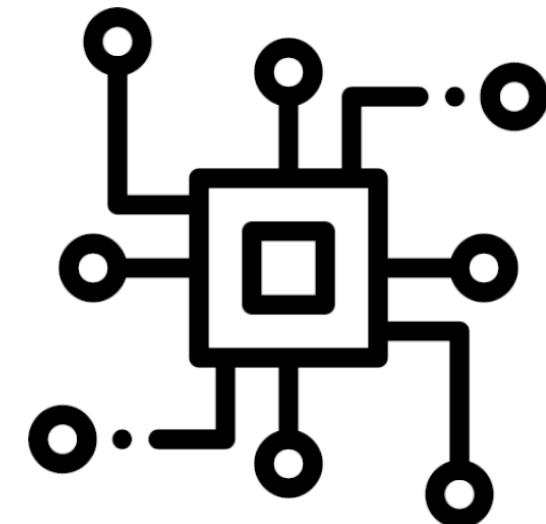
- ▶ Ready developed core module.
  - ▶ Shorter time to market
  - ▶ Less design risk
  - ▶ Long term available CPU core
- ▶ A product optimized in every respect
- ▶ Open X (Open Source, Open Hardware, Open Software)



## SCHEMATIC DESIGN ASPECTS

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- ▶ You can use a ready developed module.
  - ▶ Core functions are complete and ready to use
  - ▶ CPU setup
  - ▶ CPU Multiplexing
  - ▶ Power supply (Power up/down sequencing)
  - ▶ Memory design done
    - ▶ DDR3/DDR4 RAM
    - ▶ Onboard NOR/NAND Flash or eMMC
  - ▶ Design is BOM optimized (I know what I need)

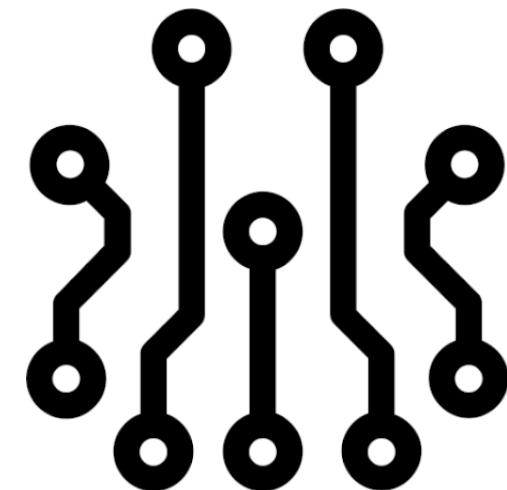


## LAYOUT DESIGN ASPECTS

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- ▶ You can use a ready developed module.
  - ▶ Complex DDR3/DDR4 RAM design done
    - ▶ Length adjustments
    - ▶ Signal delay adjustments
    - ▶ RAM-Timing already calibrated
    - ▶ High frequency design needed
    - ▶ Optional simulation needed
  - ▶ Space needed is defined right from the beginning
  - ▶ EMC is checked
    - ▶ decoupling capacitors are placed (in right number and right position)
    - ▶ Impedance controlled lines are designed



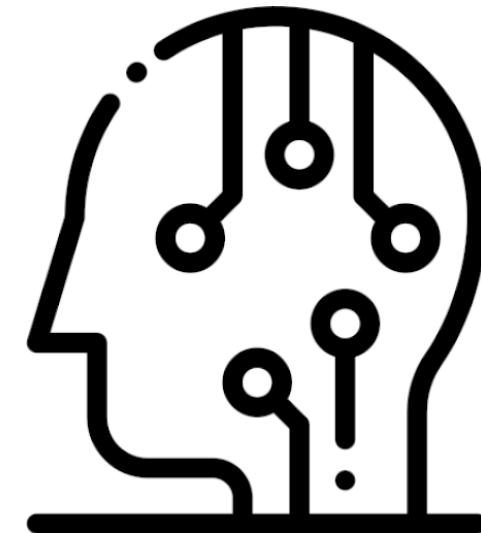
# TECHNOLOGICAL ASPECTS

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- ▶ Separation of normal and ultra-fine conductor structures (on baseboard and SOM)
- ▶ Separation of very small parts (0201) and bigger parts with thermal or mechanical requirements (production machines / pcb requirements)
- ▶ Mechanical decoupling of sensitive components from stressed components (BGAs separated from plugs and sockets)

Technologie  
Pinabstände

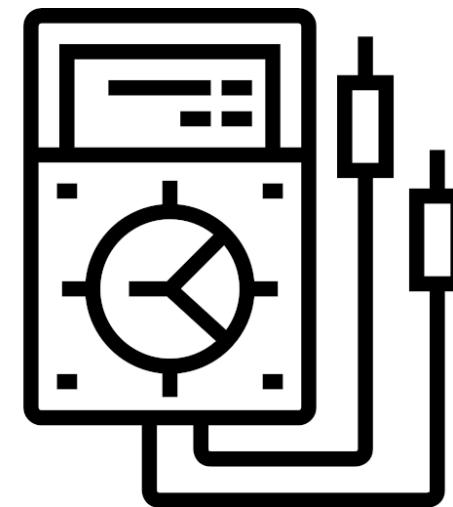
Produktion



## TESTING ASPECTS

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- ▶ Can be individually tested
- ▶ Can be tested deeper and more intelligent in terms of accessable testing points
- ▶ Significant less own testpoints needed
- ▶ Delivery tested and preconfigured
  
- ▶ Will be tested by a robot



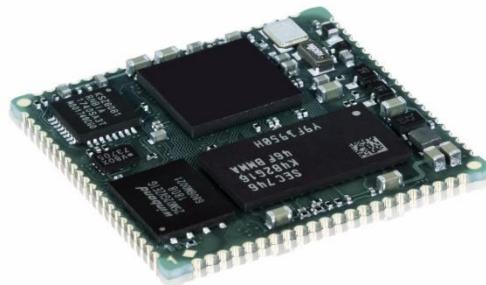


# SYSTEMS ON MODULE: I.MX6ULL/I.MX8MM/MP157

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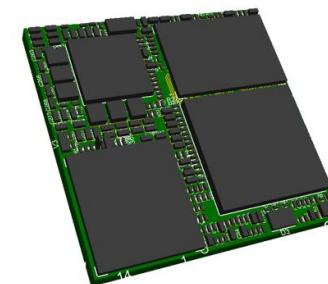
SOM-i.MX6UL/ULL



SOM-STM32MP157



SOM-i.MX8MM



**NXP**

**ST**  
life.augmented

**arm**



# HMI ASPECTS

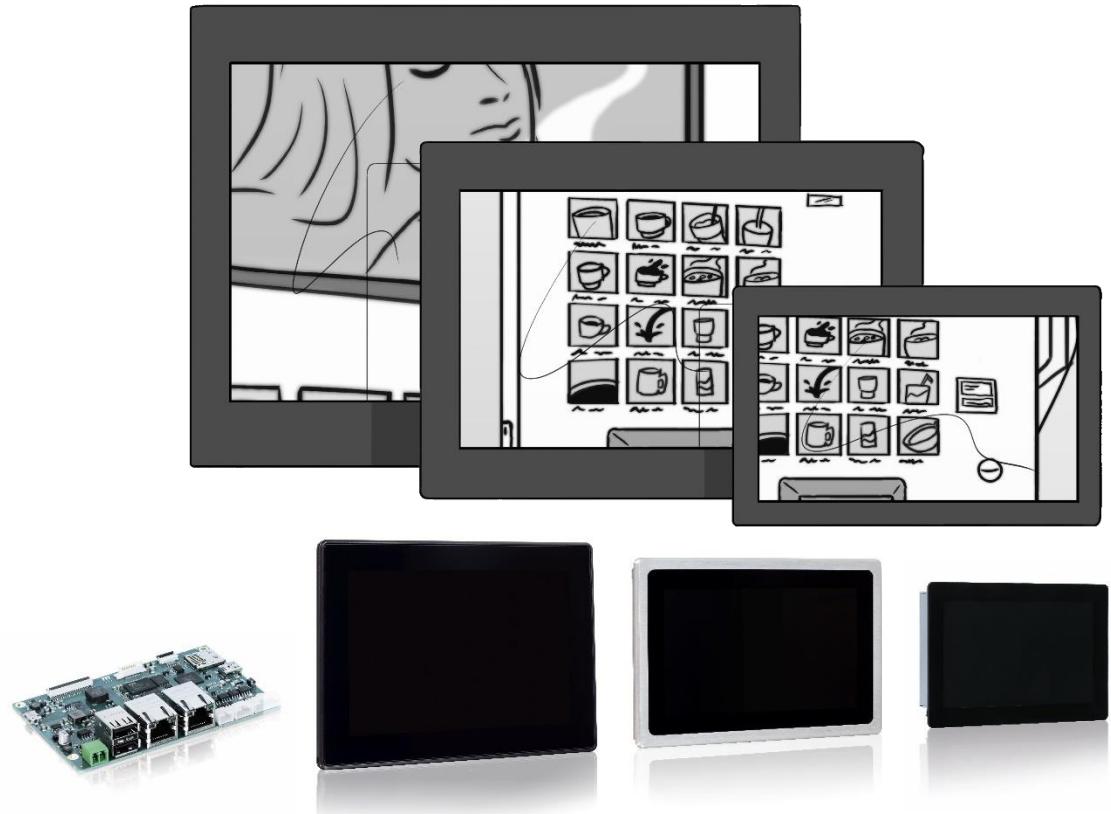
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- ▶ Generic graphics interfaces on SOM
- ▶ Converter to individual display on base or adapter
- ▶ Family adapter concept





# DISPLAY-LINE: MULTITOUCH-PANELS BASED ON BOARDS AND SOMS



- **Size**

- Standard size: 5 / 7 / 10,1 inch
- Custom formats: possible, MOQ 500 p.a.

- **Front**

- Only glass
- Glass with metal frame

- **Software**

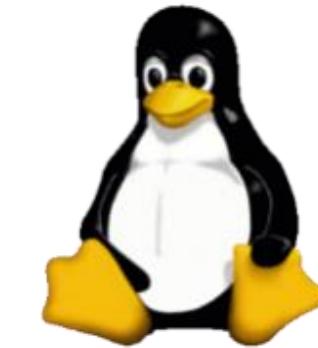
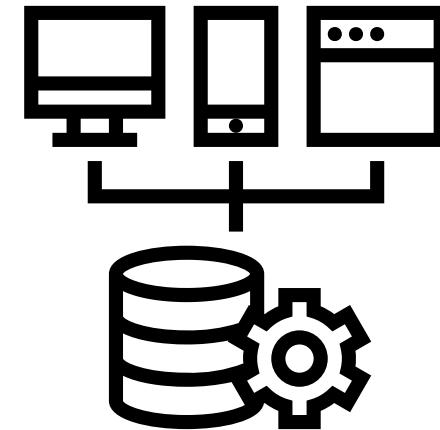
- Linux
- C
- Webterminal
- (CODESYS)



## SOFTWARE ASPECTS

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- ▶ Bootloader (Uboot)
- ▶ Linux BSP (Yocto based)
- ▶ GUI via QT
- ▶ Individual Software



## COST ASPECTS

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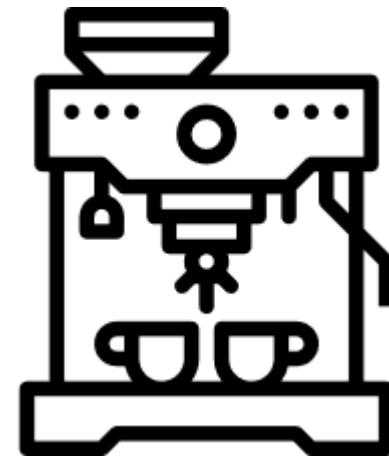
- ▶ Separation of the (small) 8+ layer SOM and the (larger) 4 layer baseboard
- ▶ benefit from higher quantities
- ▶ product maintenance free of charge



## SUMMARY OF ASPECTS

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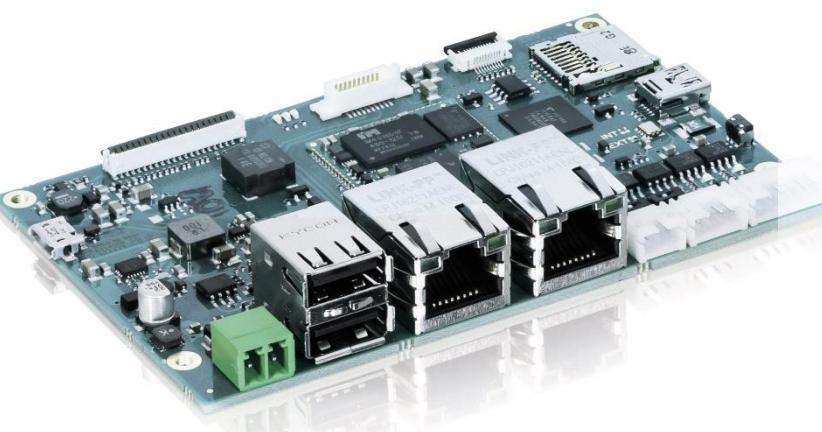
- ▶ Designing a system based on a modern, complex CPU is not a simple thing.
  
- ▶ Concentrate on your USP:  
**The scope and the features of your product are your USP.**  
The features, the functionality, the interfaces are placed on the baseboard.
  - ▶ You get the schematic and the BOM of our baseboard (Open source hardware).
  - ▶ You get the Linux BSP (Open source software)
  - ▶ You can get design support (Review of schematic and layout)



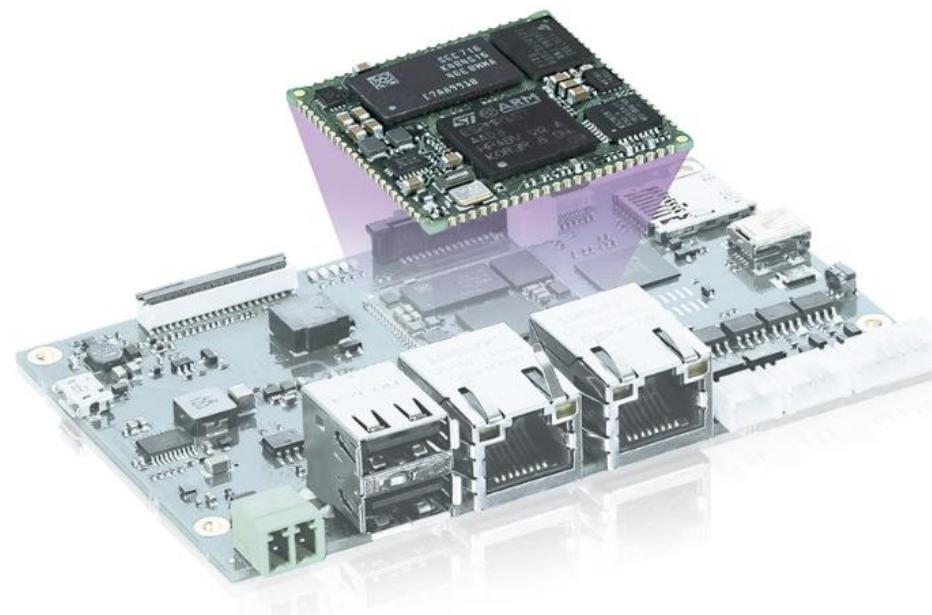


# BASEBOARDS

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i.MX6 ULL  
formfactor 4,3"



STM32MP157  
formfactor 4,3"

**NXP**

**ST**  
life.augmented

**arm**



# #thankyouforyourtime



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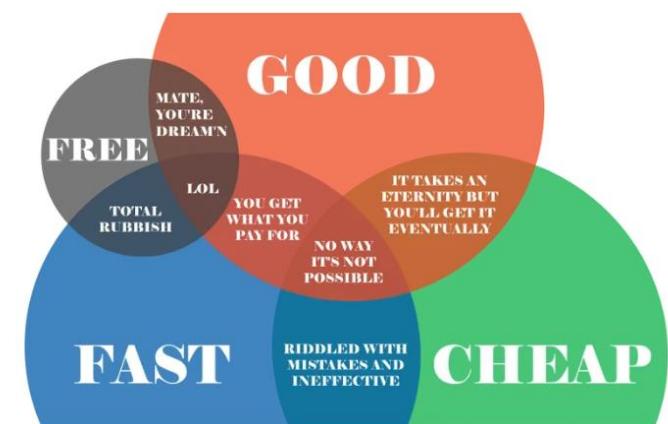
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#backlog





# KEY TECHNOLOGIES

FOR CUSTOM DESIGNS



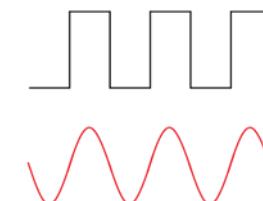
## ► Display / Touch / Glass

- Any size
- Any touch technology
- Any custom decor-glass



## ► I/O Modules

- Digital and Analog I/O
- Counter / PWM
- Temperature



## ► Fieldbus Communication

- CANbus
- EtherCAT
- Profibus / ProfiNet
- Modbus
- RS 485



## ► Wireless

- Bluetooth, BLE
- WiFi (even R-Standard)
- GSM/LTE



## Realisierte Projekte

- JUDO: WASSERENTHÄRTUNG / DOSIERPUMPEN
- BERGHOF: DISPLAY-SPS
- ROMTOM / COBOX (ESS)
- CAB: ETIKETTENDRUCKER
- MR. FRIENDLY: MEDIAPLAYER IM URINAL
- SOMFY: WANDDISPLAY ALS RAUMCONTROLLER
- LEITNER: MULTIMEDIA-DISPLAY (EEA)
- SIELAFF: BEDIENTERMINAL VENDING-AUTOMATEN
- HETTICH: MEDIZINISCHE ZENTRIFUGEN
- TZM: UNIVERSAL MEDICAL GATEWAY (EEA)
- (OHNE BILD)



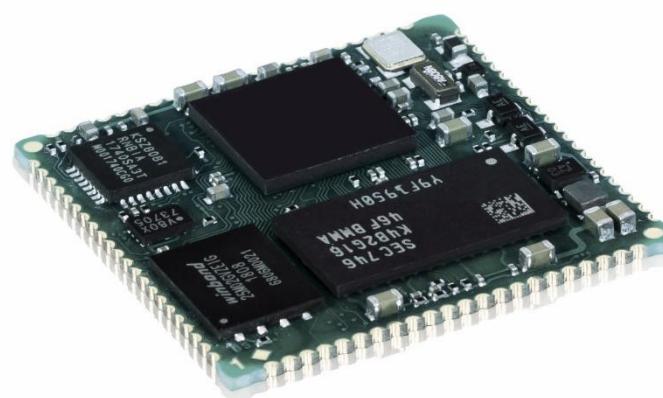


# SYSTEM ON MODULE: NXP i.MX6UL / ULL

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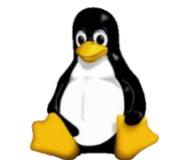


SOM-i.MX6UL/ULL



- NXP i.MX6UL / ULL Cortex A7 Serie, 1 Core
- 528 / 800 / 900 MHz
- 256 MB to 512 MB / 1 GB DDR3
- 256 MB to 512 MB Flash
- 1x USB2.0 Host, 1x USB OTG
- 2 x 10/100 Mbit Ethernet
- RGB Display Interface
- Capacitive Touch Interface
- Up to 2x CAN
- Up to 5x UART
- Up to 48 GPIO (RGB)
- Up to 8x Analog Inputs  
Up to 4x PWM
- RTC
- Embedded Linux, CODESYS V3

**NXP**  
**arm**



**CODESYS**





# SYSTEM ON MODULE: STM32MP157

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SOM-STM32MP157



- STM32MP157 Dual Cortex A7 + Cortex M4
- 2x 650 MHz / 1x 200 MHz
- 256 MB to 512 MB DDR3-RAM
- 256 MB to 512 MB NAND-Flash
- 2 MB NOR-Flash
  
- 2x USB 2.0
- 1x USB as OTG
- 1x 10/100 Mbit Ethernet
- LCD Interface 1x DSI, 1x RGB
  
- Up to 2x CAN
- Up to 8x UART
- Up to 6x I2C
- Up to 6x SPI
- Up to 98x GPIO
- Up to 17x Analog IN
- Up to 4x PWM, 2x DAC
- 3 x SDIO 4.0, 8 bit
- RTC
  
- Embedded Linux, CODESYS V3

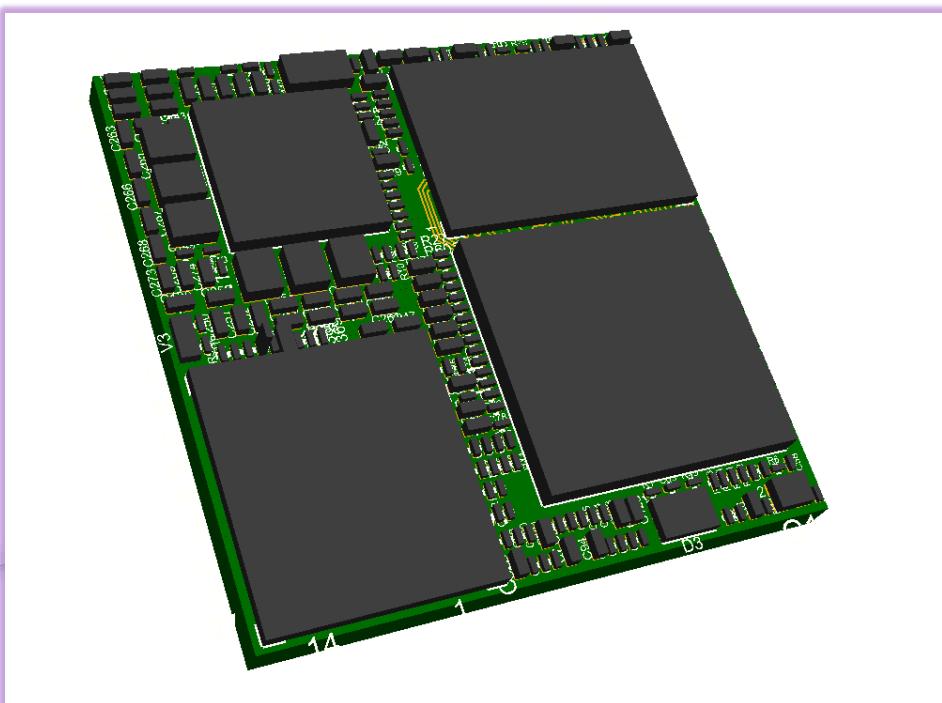




# SYSTEM ON MODULE: ARM i.MX8M MINI



i.MX8M mini



- i.MX8M mini
- 4 x 1.6 GHz
- 1 GB LPDDR4 RAM
- 4 GB eMMC
- 1 MB NOR-Flash
- 2 x USB 2.0 OTG
- 1 x Gigabit Ethernet
- 2D / 3D GPU
- 1 x MIPI DSI (4-lane) with PHY
- 1 x PCIe 2.0 (1-lane) with L1 low power substates
- Video Playback  
1080p60 VP9 Profile 0, 2 (10-bit) decoder,  
HEVC/H.265 decoder, AVC/H.264 Baseline, Main,  
High decoder, VP8 decoder
- Audio  
5x SAI (12Tx + 16Rx external I2S lanes),  
8ch PDM input
- Camera Interface  
1x MIPI CSI (4-lane) with PHY
- Embedded Linux, CODESYS V3



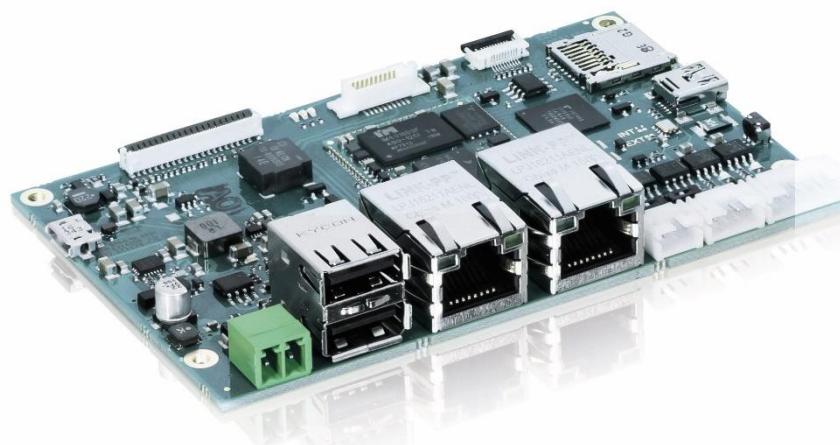


# BASEBOARD WITH I.MX6 SOM

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i.MX6 ULL  
formfactor 4,3"



- NXP i.MX6ULL Cortex A7 900 MHz
- 256 MB up to 1 GB DDR3
- 256 MB up to 512 MB Flash
- 4 up to 128GB eMMC
- MicroSD-Slot
- 2 x 10/100 Mbit Ethernet
- 2x USB2.0 Host, 1x USB OTG
- 1 x CAN (alternative: 1x RS485)
- 1x RS 232
- 2x DIO, 2x AI
- RGB Display Interface
- Capacitive Touch Interface
- RTC
- 1x Extension Slot
- Linux, CODESYS V3

**NXP**  
**arm**



**CODESYS**

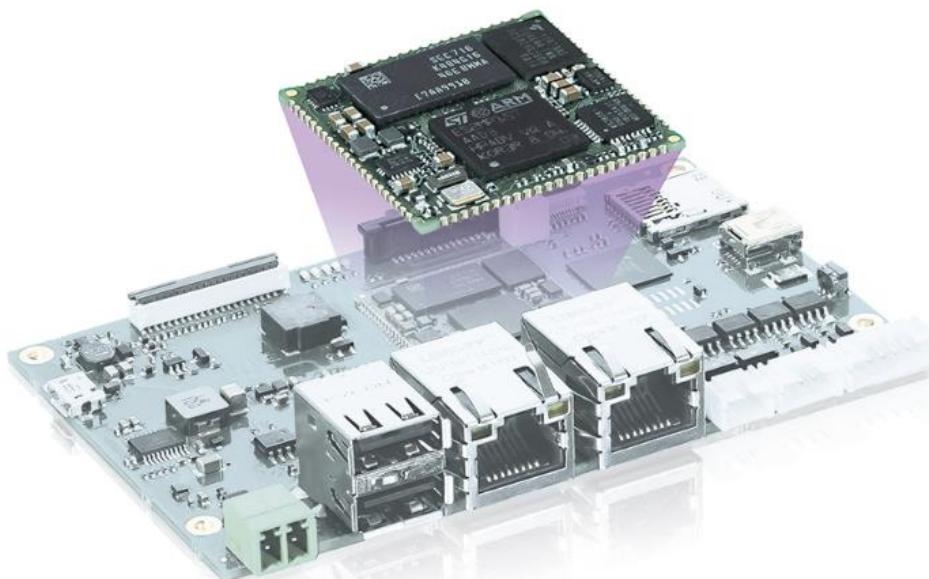




# BASEBOARD WITH STM32MP157 SOM



STM32MP157  
formfactor 4,3"



- STM32MP157 (2x Cortex-A7@650MHz, 1x Cortex-M4@200MHz)
- 256 MB up to 512 MB DDR3
- 2MB NOR-Flash
- 256 MB up to 512 MB Flash
- 4 up to 128GB eMMC
- MicroSD-Slot
- 2 x 10/100 Mbit Ethernet
- 2x USB2.0 Host, 1x USB OTG
- 1 x CAN with RS485
- 2x digital IO DIO, 2x analog IN/AIO
- RGB or DSI Display Interface
- Capacitive Touch Interface
- RTC
- Embedded Linux (Yocto)

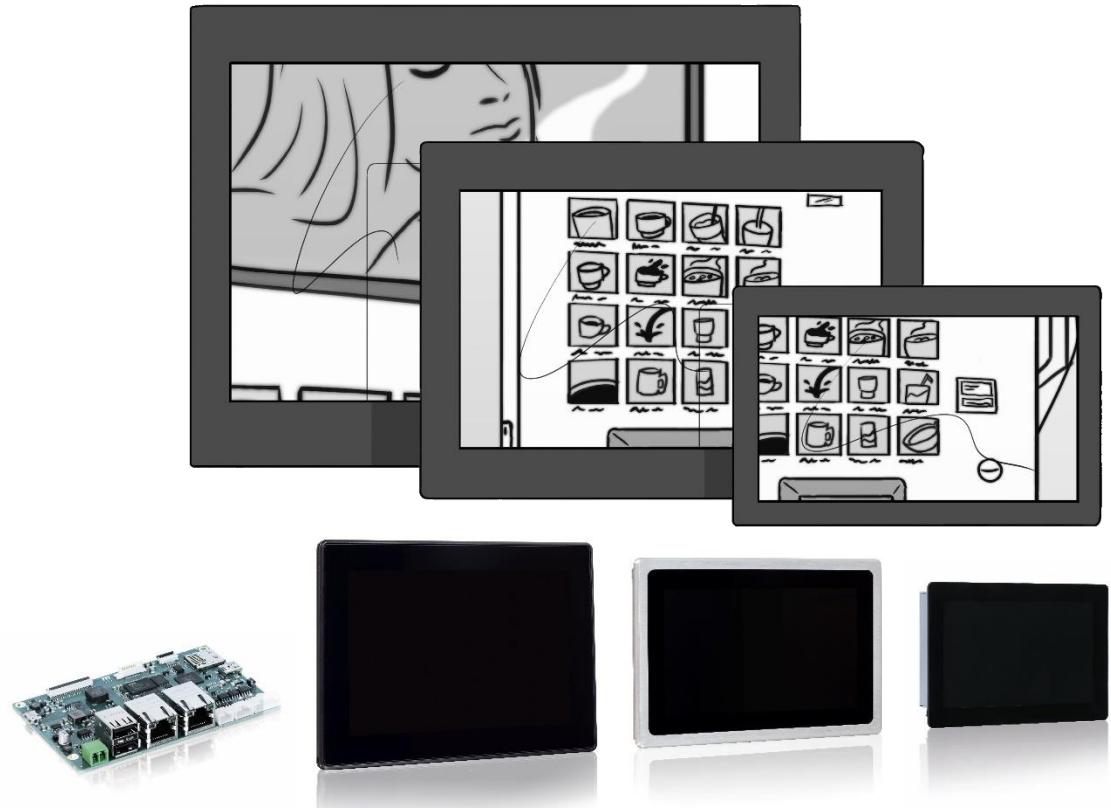


**CODESYS**





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- Webterminal
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# COFFEE VENDING MACHINES

FRESH BREWED COFFEE AND HOT DRINKS



- Floor-mounted appliances
- Tabletop units
- Display
- Touch
- HMI electronic and machine control unit
- Interface to payment systems (MDB)
- Data logging (EVA-DTS)
- User Interface defined bei UX-experts



# BAKERY OVEN

GLASS-TOUCH-HMI AT HIGHER ENVIRONMENTAL REQUIREMENTS



- Baking stations
- Bakery systems
- Bakery cooling systems
- Increased temperatures
- Increased humidity / steam
- network



# TOUCH-DISPLAY

CONNECTED EMBEDDED CONTROL



- i.MX6 Freescale Prozessor
- Linux
- Display / Touch (resistive)
- Wifi (connection to the company server)
- Bluetooth (connection to the service smartphone)

